



# Magnetic couplings

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MINEX®-S



# MAGNETIC COUPLINGS

## TYPES AND OPERATING DESCRIPTION

### General information



#### General description

MINEX®-S magnetic couplings transmit the torque without contact through magnetic forces between the internal and external rotor. They ensure a hermetic separation between driving and driven side in pumps and mixers sealing critical liquids and gases reliably. As a result they prevent serious leakages operating as a reliable alternative to usual dynamic shaft seals.

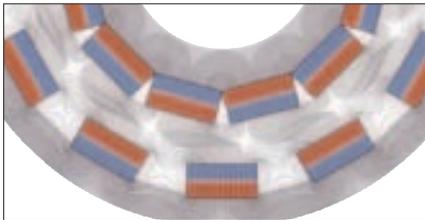
Internal rotor



External rotor



Run of flux lines



#### Operation/structure

The coupling consists of an external and an internal rotor. The external rotor has high-quality, permanent magnets of changing polarity on the inner side and the internal rotor has them on the outside.

The external rotor is normally fixed on the drive side and the magnets are glued in the keyways. The magnets of the driven-sided internal rotor are completely encapsulated.

#### Torque transmission

In their non-operative states the north and south poles of the rotors are opposite to each other and the magnetic field is completely symmetric. It is only when the rotors are twisted that the magnetic field lines are moved, hence the torque is transmitted through the air gap. Then there is a synchronous operation under a constant torsion angle.

If the maximum coupling torque and the maximum torsion angle are exceeded, the power transmission is interrupted.

Containment shroud



#### Sealing function

The containment shroud that is fixed to the housing separates internal and external rotor from each other.

It ensures a completely leak-proof separation of product and atmosphere.

The sealing is achieved statically, e. g. with a flat seal or an O-ring, thus eliminating the need to use dynamically loaded sealing elements.

As a standard KTR supplies both metallic and non-metallic containment shrouds.

The metallic types cover the widest applications range, yet causing eddy current losses which might require cooling measures.

If eddy current losses can be definitely excluded, the energy-efficient alternative materials PEEK and ceramics are available.



#### Use in explosive applications

MINEX® couplings are suitable for power transmission in drives in hazardous locations. The types with metallic and ceramic containment shrouds are certified and confirmed according to EC directive 94/9/EC (ATEX 95) as components of category II and thus suitable for the use in hazardous locations of zone 2G.

Please read through our information included in the respective Type Examination Certificate and the operating and mounting instructions at [www.ktr.com](http://www.ktr.com).

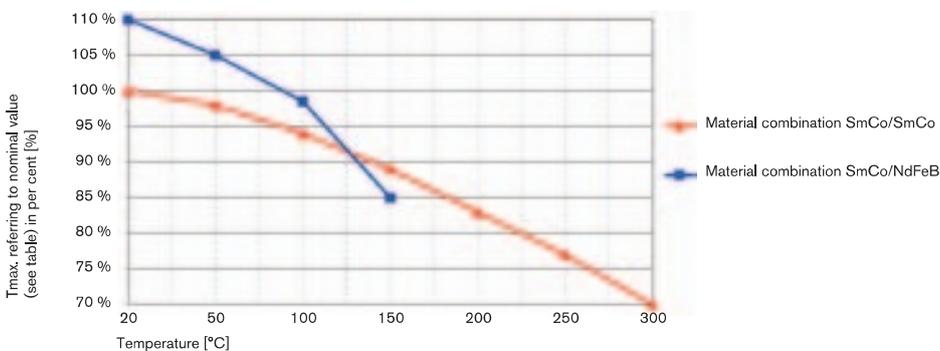
# MAGNETIC COUPLINGS

## TYPES AND OPERATING DESCRIPTION

### Properties of magnetic couplings

Product	Type with metallic containment shroud	Type with containment shroud made of PEEK	Type with containment shroud made of oxide ceramics
Type	Permanent-magnetic synchronous coupling		
<b>Properties</b>			
Permanent-magnetic	●	●	●
Contactless	●	●	●
Maintenance-free	●	●	●
Torsionally flexible	●	●	●
Low vibrations	●	●	●
<b>Special features/applications</b>			
	Most common type Covering the widest performance range Particularly suitable for pump drives/ applications with liquids High tmax[°C] and pmax [bar]	No eddy current losses Energy-efficient and economic Particularly suitable for dry running	
		For low demands on tmax [°C] and pmax [bar]	High tmax [°C] and pmax [bar]
<b>Torque range TKN [Nm]</b>			
Max.	1.000	370	550
<b>Max. pressure resistance [bar]</b>			
Pmax.	Up to 90 bar depending on size	Up to 16 bar depending on size	Up to 25 bar depending on size
<b>Geometries</b>			
Shaft diameter min. / max. [mm]	12/90	12/90	14/90
<b>Max. temperature resistance [°C]</b>			
tmax.	150 / 300 depending on magnet material	130	300
<b>Certifications/type examinations</b>			
ATEX 	●		●
	For further details see catalogue pages 214 -217	For further details see catalogue pages 218 -219	For further details see catalogue pages 220 -221

### Torque reduction with temperature increase



Temporary torque reduction with increased temperature for alternative material combinations [%]

#### Please note:

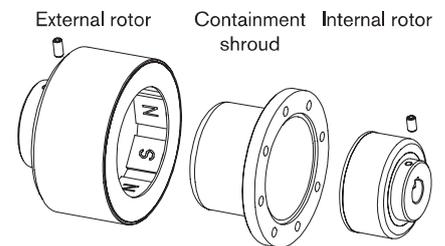
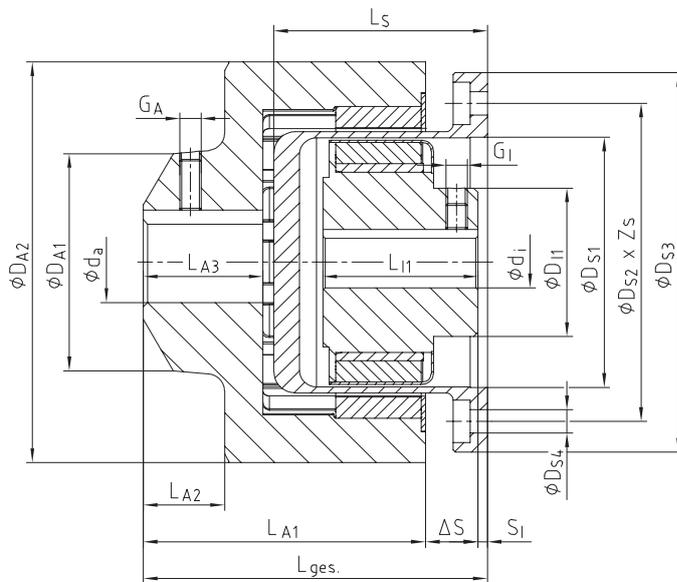
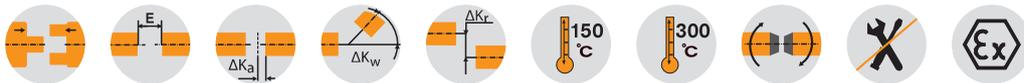
KTR recommends to use NdFeB magnets for the external rotor, provided that the operating temperature falls below 150 °C.

# MINEX®-S Magnetic couplings

## Containment shroud – material stainless steel



For legend of pictogram please refer to flapper on the cover



Technical data – Internal rotor and containment shroud														
Size	TK max. [Nm] with ~ 20 °C	Dimensions [mm]												
		Internal rotor						Containment shroud						
		Finish bore 1) $d_i$		$D_{i1}$	$L_{i1}$	$G_i$	$S_i$		$D_{s1}$	$D_{s2}$	$D_{s3}$	$D_{s4}$	$Z_s$	$L_s$
min.	max.	min.	max.											
SA 22/4	0,15	5	9	20	20	M3	2,0	2,0	21,5	38	46	4,5	8	29
SA 34/10	1	5	12	20	20	M3	2,0	5,5	34	46	55	4,5	4	30,5
SA 46/6	3	8	16	28	33	M4	6,5	7,0	46	64	78	4,5	8	45
SA 60/8	7	12	22	35	36,3	M5	1,7	5,5	59	75	89	5,5	8	50
SB 60/8	14	12	22	36	56	M5	0,0	4,0	59	75	89	5,5	8	70,3

Technical data – External rotor and general												
Size	Dimensions [mm]											
	External rotor									General		
	Finish bore 1) $d_a$		$D_{A1}$	$D_{A2}$	$G_A$	$L_{A1}$	$L_{A2}$	$L_{A3}$	$\Delta S$	$L_{total}$		
min.	max.	min.								max.		
SA 22/4	5	11	18	38	M4	35	8,5	11	5	42	42	
SA 34/10	5	14	22	53	M4	38,8	10,5	13	5,3	46	49,5	
SA 46/6	5	24	40	69,5	M5	53	16	22	9	69	69,5	
SA 60/8	9	32	50	94,5	M6	66	19	28	12	80	83,3	
SB 60/8	9	38	50	94,5	M8	93,3	15	30	12	105,2	109,2	

1) 1) Bore H7 with keyway to DIN 6885, sheet 1 [JS9]

Ordering example:	MINEX® SA 60/8	NdFeB	$d_i$ Ø20mm	$d_a$ Ø24mm
	Coupling size	NdFeB – $t_{max.} = 150$ °C Sm2Co17 – $t_{max.} = 300$ °C	Finish bore (H7), feather keyway acc. to DIN 6885 sheet 1 (JS9)	

## Examples of application

MINEX® couplings with containment shroud made of stainless steel are the most common type for pump drives and other applications with liquids in the lower performance range. Subject to their high resistance to pressure and temperature they cover a wide application range. The magnetic rotors are available from stock in an unbored or pilot bored design. If requested, the parts can be finish bored according to ISO fit H7 with feather keyway to DIN 6885, sheet 1- JS9.

Inside the rotating magnetic field metallic containment shrouds generally cause losses of eddy current which are converted into heat and which may require cooling measures. On applications with pumps the heat produced can basically be dissipated by the medium to be pumped. If higher pressure resistance than covered by the KTR standard is required, KTR provide for customized special solutions.

Typical applications: gear pumps, centrifugal pumps, screw spindle pumps, agitators, PU foaming lines.

## Use in explosive applications

MINEX® couplings with containment shroud made of stainless steel are suitable for power transmission in drives in hazardous locations. They are certified and confirmed according to EC directive 94/9/EC (ATEX 95) as components of category II and thus suitable for the use in hazardous locations of zone 2G.

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If the couplings operate in hazardous locations, the user has to provide for special measures. Please read through our information included in the respective Type Examination Certificate and the operating and mounting instructions at [www.ktr.com](http://www.ktr.com).



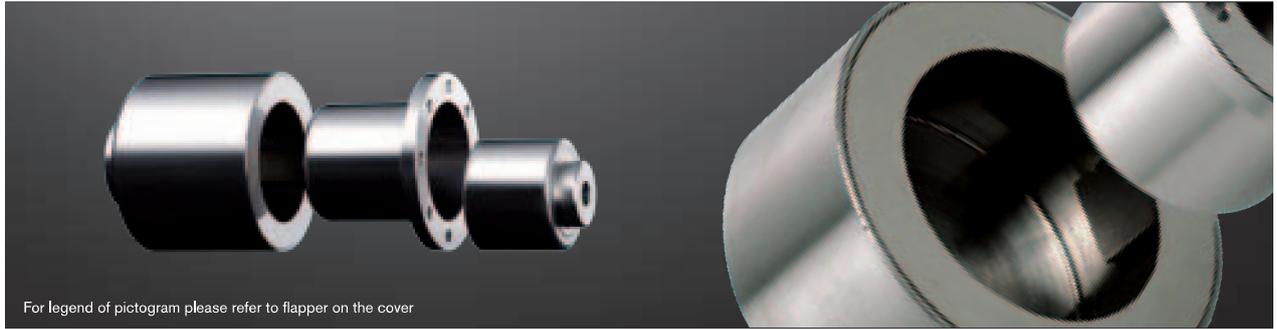
**Technical data – Materials, temperature and pressure resistance**

Size	TK max. [Nm] with 20 °C	Internal rotor			Containment shroud			External rotor (+ optional flange hub)		
		Standard material	Max. temperature	t <sub>max.</sub> [°C]	Standard material	Max. pressure	P <sub>N</sub> /P <sub>max.</sub> [bar]	Standard material	Max. temperature	
		Hub	Magnets		Hub	Cont. shroud		Hub	Magnets	
SA 22/4	0,15	1.4462	NdFeB	150	1.4571	1.4571	60/90	S355J2G3	NdFeB	150
SA 34/10	1	1.4462	NdFeB	150	1.4571	1.4571	16/24	S355J2G3	NdFeB	150
SA 46/6	3	1.4571	Sm2Co17	300	1.4571	1.4571	16/24	S355J2G3	Sm2Co17	300
SA 60/8	7	1.4571	Sm2Co17	300	1.4571	1.4571	40/60	S355J2G3	Sm2Co17*	300
SB 60/8	14	1.4571	Sm2Co17	300	1.4571	1.4571	40/60	S355J2G3	Sm2Co17*	300

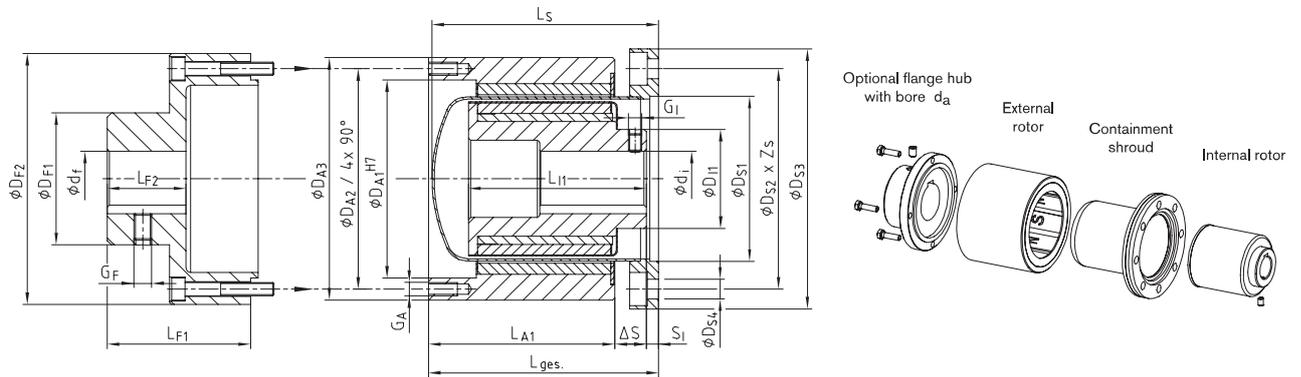
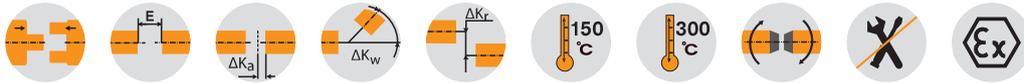
\*) External rotor alternatively available with magnets made of NdFeB (t<sub>max.</sub>=150°C)

# MINEX®-S Magnetic couplings

## Containment shroud – material Hastelloy



For legend of pictogram please refer to flapper on the cover



### Technical data – Materials, temperature and pressure resistance

Size	TK max. [Nm] with 20 °C	Internal rotor		Containment shroud			External rotor (+ optional flange hub)			
		Standard material		Max. temperature	Standard material		Max. pressure	Standard material		Max. temperature
		Hub	Magnets	t <sub>max.</sub> [°C]	Hub	Cont. shroud	P <sub>N</sub> /P <sub>max.</sub> [bar]	Hub	Magnets	t <sub>max.</sub> [°C]
SA 75/10	10	1.4571	Sm2Co17	300	1.4571	2.4602**	25/37,5	S355J2G3	Sm2Co17*	300
SB 75/10	24	1.4571	Sm2Co17	300	1.4571	2.4602**	25/37,5	S355J2G3	Sm2Co17*	300
SC 75/10	40	1.4571	Sm2Co17	300	1.4571	2.4602**	25/37,5	S355J2G3	Sm2Co17*	300
SA 110/16	25	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SB 110/16	60	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SC 110/16	95	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SB 135/20	100	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SC 135/20	145	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SD 135/20	200	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SC 165/24	210	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17*	300
SD 165/24	280	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17	300
SE 165/24	370	1.4571	Sm2Co17	300	1.4571	2.4856	25/37,5	S355J2G3	Sm2Co17	300
SD 200/30	430	1.4571	Sm2Co17	300	1.4571	2.4856	16/24	S355J2G3	Sm2Co17	300
SE 200/30	550	1.4571	Sm2Co17	300	1.4571	2.4856	16/24	S355J2G3	Sm2Co17	300
SD 250/38	670	1.4571	Sm2Co17	300	1.4571	2.4856	16/24	S355J2G3	Sm2Co17	300
SE 250/38	820	1.4571	Sm2Co17	300	1.4571	2.4856	16/24	S355J2G3	Sm2Co17	300
SF 250/38	1000	1.4571	Sm2Co17	300	1.4571	2.4856	16/24	S355J2G3	Sm2Co17	300

\*) External rotor alternatively available with magnets made of NdFeB (t<sub>max.</sub> = 150°)

\*\*) Containment shroud size 75 alternatively available made of stainless steel 1.4571 (P<sub>N</sub>/P<sub>MAX</sub> = 16/24 bar)

Ordering example:	MINEX® SB 75/10	NdFeB	d <sub>i</sub> Ø20mm	d <sub>a</sub> Ø24mm	Hastelloy
	Coupling size	NdFeB – t <sub>max.</sub> = 150 °C Sm2Co17 – t <sub>max.</sub> = 300 °C	Finish bore (H7), feather keyway acc. to DIN 6885 sheet 1 (JS9)	Containment shroud type stainl. steel 1.4571 or Hastelloy	

## Examples of application

MINEX® couplings with containment shroud made of Hastelloy are the most common type for pump drives and other applications with liquids in the average and higher performance range. Subject to their high resistance to pressure and temperature they cover a wide application range.

Inside the rotating magnetic field metallic containment shrouds generally cause losses of eddy current which are converted into heat and which may require cooling measures. On applications with pumps the heat produced can basically be dissipated by the medium to be pumped. If higher pressure resistance than covered by the KTR standard is required, KTR provide for customized special solutions.

Typical applications: gear pumps, centrifugal pumps, screw spindle pumps, agitators, PU foaming lines.

## Use in explosive applications

MINEX® couplings with containment shroud made of stainless steel are suitable for power transmission in drives in hazardous locations. They are certified and confirmed according to EC directive 94/9/EC (ATEX 95) as components of category II and thus suitable for the use in hazardous locations of zone 2G.

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If the couplings operate in hazardous locations, the user has to provide for special measures. Please read through our information included in the respective Type Examination Certificate and the operating and mounting instructions at [www.ktr.com](http://www.ktr.com).

Technical data – External rotor and general																													
Size	Dimensions [mm]																												
	Internal rotor						Containment shroud						External rotor					Flange hub					General						
	Finish bore 1)		D <sub>I1</sub>	L <sub>I1</sub>	G <sub>I</sub>	S <sub>I</sub>		D <sub>S1</sub>	D <sub>S2</sub>	D <sub>S3</sub>	D <sub>S4</sub>	Z <sub>S</sub>	L <sub>S</sub>	D <sub>A1</sub>	D <sub>A2</sub>	D <sub>A3</sub>	L <sub>A1</sub>	G <sub>A</sub>	d <sub>f max.</sub>	D <sub>F1</sub>	D <sub>F2</sub>	L <sub>F1</sub>	L <sub>F2</sub>	G <sub>F</sub>	ΔS	Total length <sup>2)</sup> w. flange hub			
	d <sub>i min.</sub>	d <sub>i max.</sub>				min.	max.																			min.	max.		
SA 75/10			39,5			46,5										41,3									12,2	140	164,5		
SB 75/10	12	32	45	58	M6	4	26,5	75	100	118	9	8	102	90	100	110	61,3	M6	42	60	114	64,5	35,5	M8	14,2	142	166,5		
SC 75/10			80			4,0										83,8													
SA 110/16			45			55,0										41,3											177,5		
SB 110/16	14	55	80	65	M8	4	35,0	110	133	153	9	12	115	126	135	145	61,3	M6	55	85	150	99,5	59,5	M10	18,7	183,5	214,5		
SC 110/16			85			15,0										81,3											203,5		
SB 135/20			65			50,5										70,3											18,2	190,5	204,5
SC 135/20	20	70	90	85	M10	4	30,5	135	158	178	9	16	139	150	160	170	90,3	M6	70	100	170	65,5	48,5	M12	20,7	200,5			
SD 135/20			110			8,0										110,3											233	247	
SC 165/24			85			61,5										90,3													
SD 165/24	24	80	110	110	M12	6	39,0	163,5	192	218	11	12	170	180	188	198	110,3	M6	75	110	198	77	60	M16	20,7	234			
SE 165/24			130			19,0										130,3													
SD 200/30			135			24,0										130,3													
SE 200/30	38	90	130		M16	6		200	252	278	11	12	180	212	222	232	130,3	M6	80	120	232	120	98	M12	25,7	282	300		
SD 250/38			115			46,0										110,3												282	
SE 250/38	38	100	165	135	M16	6	26,0	255	285	315	13,5	12	182	272	282	292	130,3	M6	100	150	300	140	93	M16	25,7	302	322		
SF 250/38			155			6,0										150,3												322	

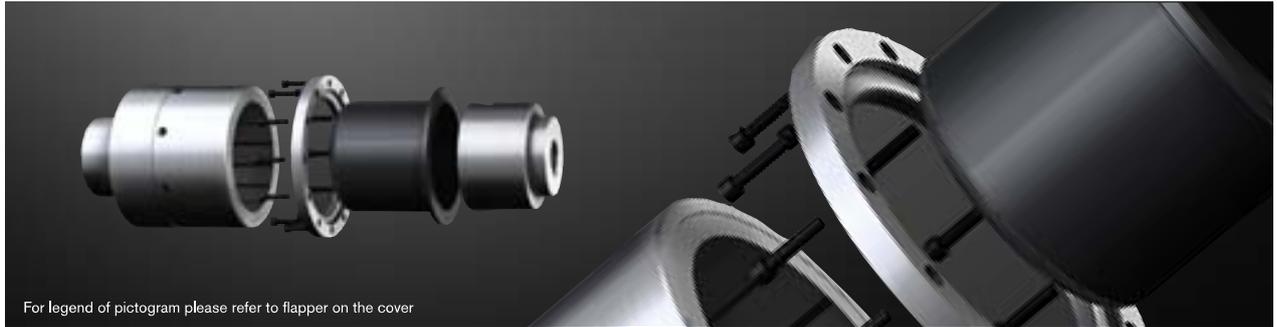
<sup>1)</sup> Bore H7 with keyway to DIN 6885, sheet 1 (JS9)

<sup>2)</sup> \* Total length excl. flange hub = LS

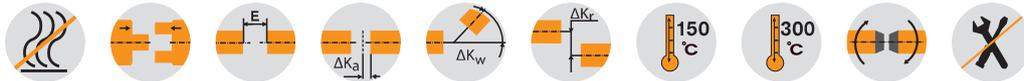
# MINEX®-S

## Magnetic couplings

### Containment shroud – material PEEK



For legend of pictogram please refer to flapper on the cover



Technical data – Internal rotor and containment shroud														
Size	TK max. [Nm] with ~ 20 °C	Dimensions [mm]												
		Internal rotor						Containment shroud						
		Finish bore 1) di		D <sub>I1</sub>	L <sub>I1</sub>	G <sub>I</sub>	S <sub>I</sub>		D <sub>S1</sub>	D <sub>S2</sub>	D <sub>S3</sub>	D <sub>S4</sub>	Z <sub>S</sub>	L <sub>S</sub> = L <sub>total</sub>
min.	max.	min.	max.											
SA 75/10	10				39,5									
SB 75/10	24	12	32	45	58	M6	8,5	54,5	99,9	115	135	9	8	108
SC 75/10	40				80		5,5	10,0						
SA 110/16	30				45			46,0						
SB 110/16	70	14	55	80	65	M8	4	26,0	140	151	168	9	12	115
SC 110/16	100				85			6,0						
SB 135/20	110				65			48,0						
SC 135/20	155	20	70	90	85	M10	4	28,0	157	167	180	5,5	12	144
SD 135/20	210				110			4,0						
SC 165/24	220				85		4	32,0						
SD 165/24	300	24	80	110	110	M12		8,0	196	210	225	6,6	12	156
SE 165/24	390				130		-5	-5,0						

Technical data – External rotor, flange hub and general														
Size	Dimensions [mm]													
	External rotor					Flange hub						General		
	DA1	DA2	DA3	LA1	GA	Max. finish bore 1) d <sub>f</sub>	DF1	DF2	LF1	LF2	GF	ΔS	Total length* (incl. flange hub)	
													min.	max.
SA 75/10				41,3									148,5	172,5
SB 75/10	90	100	110	61,3	M6	42	60	114	64,5	35,5	M8	12,2	148,5	172,5
SC 75/10				83,8								14,2	168	172,5
SA 110/16				41,3									165,5	193,5
SB 110/16	130	138	150	61,3	M6	55	85	153	87,5	45,5	M10	18,7	172,5	193,5
SC 110/16				81,3									191,5	193,5
SB 135/20				70,3									216	225,5
SC 135/20	158	167	176	90,3	M6	70	100	176	89	67	M12	18,2	216	225,5
SD 135/20				110,3								20,7	224	224
SC 165/24				90,3								18,5	231	234,8
SD 165/24	186	195	204	110,3	M6	75	110	204	94	70	M16	21	231	233,3
SE 165/24				130,3								21	254,3	254,3

1) 1) Bore H7 with keyway to DIN 6885, sheet 1 [JS9]

Technical data											
Size	TK max. [Nm] with 20 °C	Internal rotor				Containment shroud			External rotor (+ optional flange hub)		
		Standard material		Magnets		Standard material		Max. pressure	Max. temperature	Standard material	
		Hub	Magnets	Hub	Cont. shroud	P <sub>N</sub> /P <sub>max.</sub> [bar]	t <sub>max.</sub> [°C]	Hub	Magnets		
SA 75/10	10	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SB 75/10	24	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SC 75/10	40	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SA 110/16	30	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SB 110/16	70	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SC 110/16	100	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SB 135/20	110	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SC 135/20	155	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SD 135/20	210	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SC 165/24	220	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SD 165/24	300	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		
SE 165/24	390	1.4571	Sm2Co17	Aluminium	PEEK	s. Tabelle	s. Tabelle	S355J2G3	NdFeB		

Ordering example:	MINEX® SB 75/10	NdFeB	d <sub>i</sub> Ø20mm	d <sub>a</sub> Ø24mm	PEEK
	Coupling size	NdFeB – tmax. = 150 °C Sm2Co17 – tmax. = 300 °C	Finish bore (H7), feather keyway acc. to DIN 6885 sheet 1 (JS9)		Containment shroud type

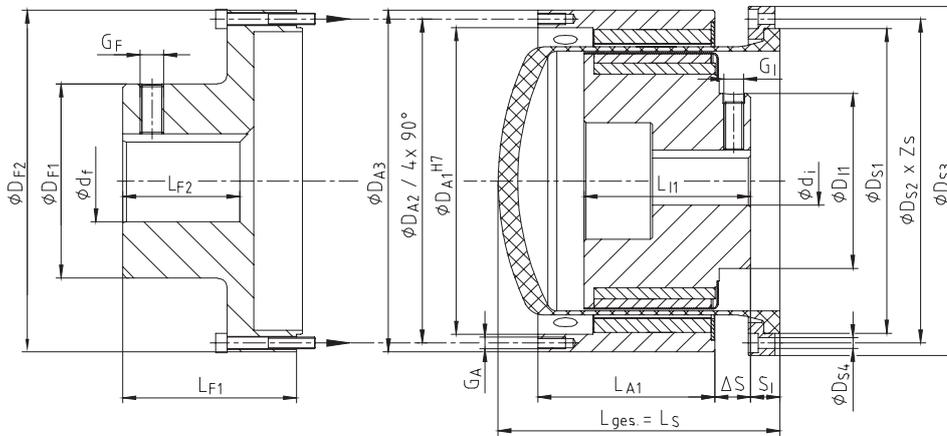
## Examples of application

MINEX® couplings with countainment shroud made of PEEK are an economic, energy-efficient alternative to the types made of metal. They do not generate any eddy current losses and as a result do not generate any heat so that usually expensive cooling measures can be done without. Moreover, they are characterized by low susceptibility to fracture, low weight and easy handling. They are ideally suitable for applications with low demands on temperature and pressure resistance.

Typical applications: vacuum pumps, fan drives, compressors, agitators, PU foaming lines.

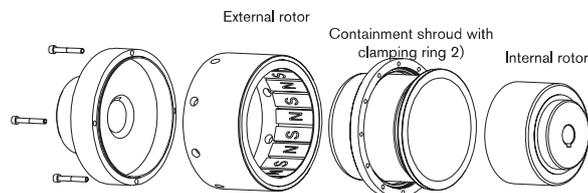
## Depending on pressure and temperature resistance

Temperature [°C]	Perm. nominal/testing pressure	
	P <sub>N</sub> [bar]	P <sub>MAX</sub> [bar]
40	14	21
70	13	19,5
100	12	18
130	10	15



$$S_A = S_I + \Delta S$$

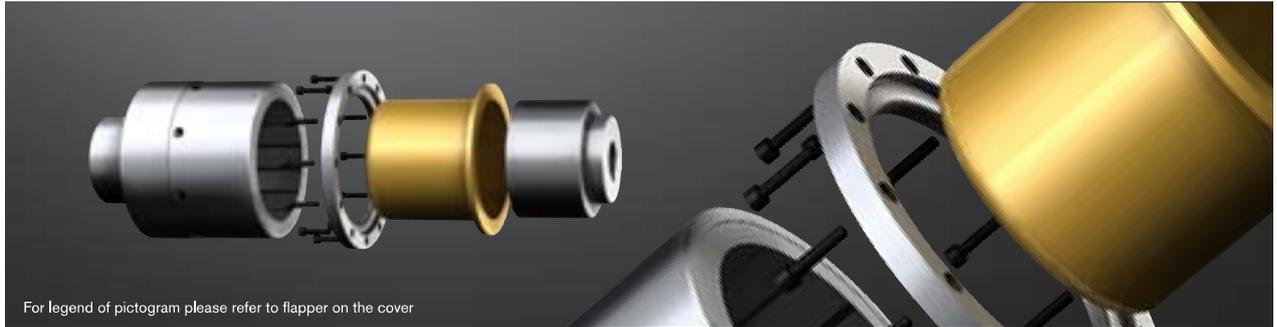
Optional flange hub with bore da



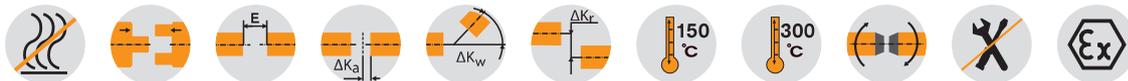
<sup>2)</sup> Containment shroud size 75 also available as a single-part design!

# MINEX®-S Magnetic couplings

## Containment shroud – material oxide ceramics



For legend of pictogram please refer to flapper on the cover



Technical data – Internal rotor and containment shroud														
Size	TK max. [Nm] with ~ 20 °C	Dimensions [mm]												
		Internal rotor						Containment shroud						
		Finish bore <sup>1)</sup> d <sub>j</sub>		D <sub>I1</sub>	L <sub>I1</sub>	G <sub>I</sub>	S <sub>I</sub>		D <sub>S1</sub>	D <sub>S2</sub>	D <sub>S3</sub>	D <sub>S4</sub>	Z <sub>S</sub>	L <sub>S</sub> = L <sub>total</sub>
min.	max.	min.	max.											
SA 110/16	30				45									
SB 110/16	70	14	55	72	65	M8	4	28,0	132	151	168	9	12	115
SC 110/16	100				85			9,0						
SB 135/20	110				65			46,5						
SC 135/20	155	20	70	90	85	M10	4	26,5	157	167	180	5,5	12	143
SD 135/20	210				110			4,0						
SC 165/24	220				85			28,0						
SD 165/24	300	24	90	110	110	M12	4	4,0	196	210	225	6,6	12	150
SE 165/24	390				130			17,0						185
SD 200/30	430													
SE 200/30	550	38	90	130	135	M16	4	4,0	229	246	265	9	12	185

Technical data – External rotor, flange hub and general														
Size	Dimensions [mm]													
	External rotor					Flange hub						General		
	D <sub>A1</sub>	D <sub>A2</sub>	D <sub>A3</sub>	L <sub>A1</sub>	G <sub>A</sub>	Max. finish bore <sup>1)</sup> df	D <sub>F1</sub>	D <sub>F2</sub>	L <sub>F1</sub>	L <sub>F2</sub>	G <sub>F</sub>	ΔS	Total length* (incl. flange hub)	
													min.	max.
SA 110/16				41,3									165,5	195,5
SB 110/16	130	138	150	61,3	M6	55	85	153	87,5	45,5	M10	18,7	171,5	195,5
SC 110/16				81,3									191,5	196,5
SB 135/20				70,3									215	224
SC 135/20	158	167	176	90,3	M6	70	100	176	89	67	M12	18,2	215	224
SD 135/20				110,3								20,7	220	220
SC 165/24				90,3								18,5	225	230,5
SD 165/24	186	195	204	110,3	M6	75	110	204	94	70	M16	20,7	229	229
SE 165/24				130,3									260	260
SD 200/30														
SE 200/30	220	230	240	130,3	M6	80	120	240	120	88	M16	25,7	280	280

\* Total length excl. flange hub = LS

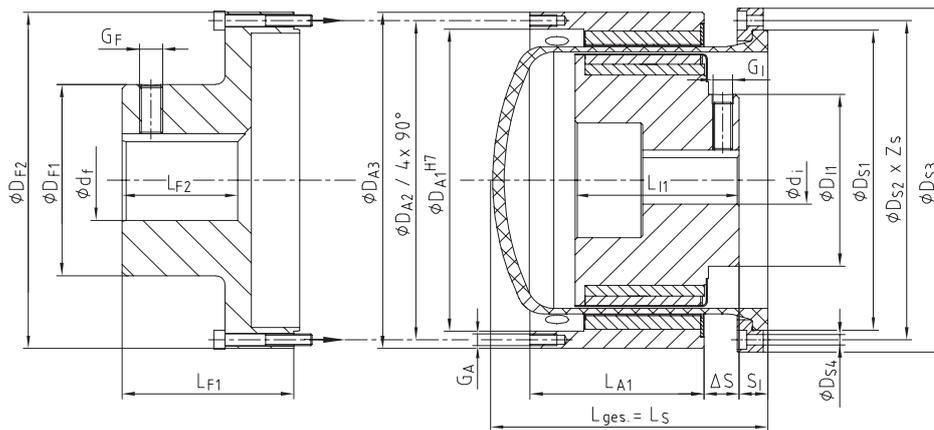
Technical data										
Size	TK max. [Nm] with 20 °C	Internal rotor			Containment shroud			External rotor (+ optional flange hub)		
		Standard material		Max. temperature	Standard material		Max. pressure	Standard material		Max. temperature
		Hub	Magnets	t <sub>max.</sub> [°C]	Hub	Cont. shroud	P <sub>N</sub> /P <sub>max.</sub> [bar]	Hub	Magnets	t <sub>max.</sub> [°C]
SA 110/16	25	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SB 110/16	60	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SC 110/16	95	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SB 135/20	100	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SC 135/20	145	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SD 135/20	200	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SC 165/24	210	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SD 165/24	280	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SE 165/24	370	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SD 200/30	430	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300
SE 200/30	550	1.4571	Sm2Co17	300	Aluminium	ZrO2MgO	25/37,5	S355J2G3	Sm2Co17	300

Ordering example:	MINEX® SB 135/20	NdFeB	d <sub>j</sub> Ø20mm	d <sub>a</sub> Ø24mm	Oxidkeramik ZrO <sub>2</sub> MgO
	Coupling size	NdFeB – tmax. = 150 °C Sm2Co17 – tmax. = 300 °C	Finish bore (H7), feather keyway acc. to DIN 6885 sheet 1 (JS9)		Containment shroud type

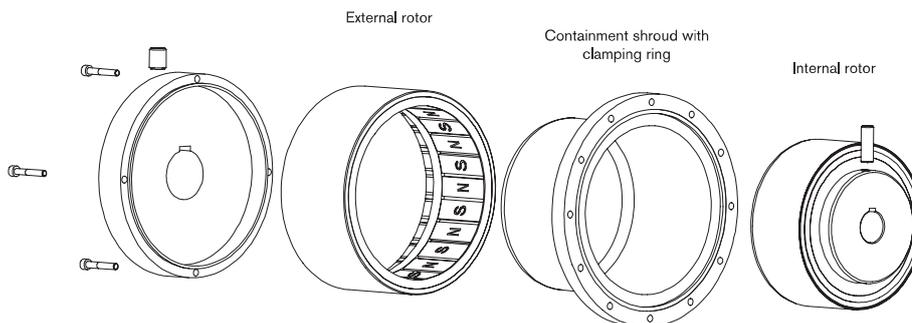
## Examples of application

Like with the types with containment shroud made of PEEK, MINEX® couplings with containment shroud made of ceramics are an economic, energy-efficient alternative to the types made of metal. Again they do not generate any eddy current losses and as a result do not generate any heat so that usually expensive cooling measures can be done without. Compared to PEEK, the containment shrouds made of ceramics are characterized by higher resistance to pressure and an excellent temperature resistance.

Typical applications: vacuum pumps, fan drives, compressors, agitators, PU foaming lines.



Optional flange hub with bore DA



## Use in explosive applications

MINEX® couplings with containment shrouds made of oxide ceramics are suitable for power transmission in drives in hazardous locations. They are certified and confirmed according to EC directive 94/9/EC (ATEX 95) as components of category **II** and thus suitable for the use in hazardous locations of zone 2G.

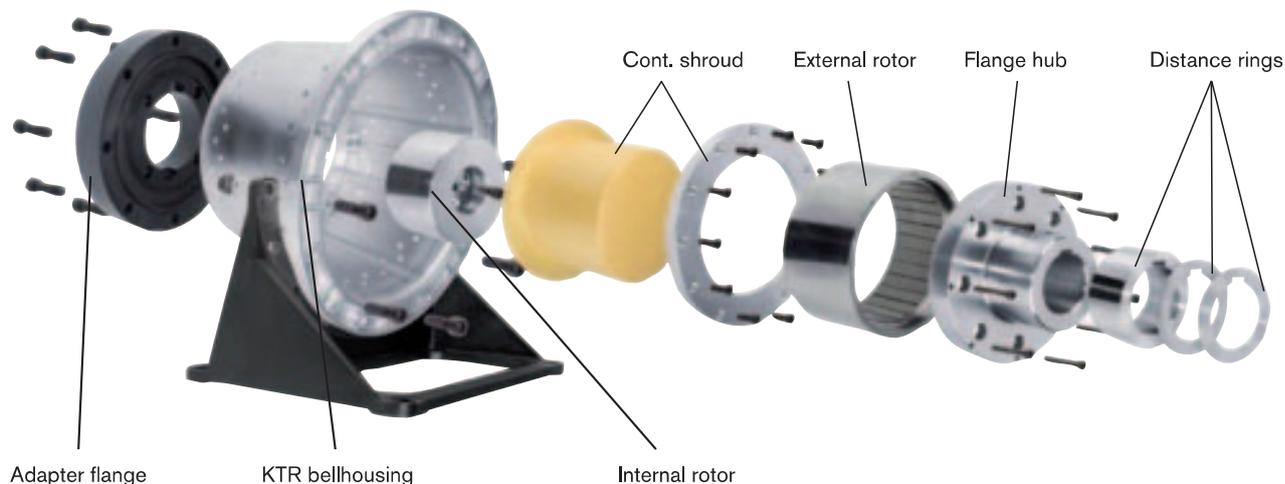
 **II 2G c IIC T X**

Please read through our information included in the respective Type Examination Certificate and the operating and mounting instructions at [www.ktr.com](http://www.ktr.com).



# MINEX®-S Magnetic couplings

## Conversion kits and customized component assemblies



On request KTR can offer customer-specific solutions in combination with hydraulic components from KTR, whereby existing systems can be easily retrofitted with MINEX®-S.

### Conversion kits for PUR foaming processes

Conveying and proportioning the media polyol and isocyanate in the processing plants for PUR, ambient air has to be prevented from penetrating into the process, since otherwise unrequested reactions may be generated.

For a reliable sealing of such drives KTR offers standard conversion kits, among others for axial piston pumps types REXROTH A2VK and ROTARY POWER C series offering the following benefits:

- Maintenance-free operation
- Standstill periods are considerably reduced
- No more problems with sealing
- Better efficiency and process safety

The assemblies are available for all motor-pump-combinations and in various materials.



Maintenance-free sealing of dosing pumps for polyol and isocyanate in high-pressure reaction casting machines

Pump data		Motor data (4 poles, n=1500 RPM)			Coupling data			
Pump	Type	Engine	Power [kW]	Torque T <sub>N</sub>	Size	Max. torque T <sub>k max.</sub>	Bellhousing	
REXROTH A2VK	A2VK-12	132 S	5,5	35 Nm	SB 110/16	60 Nm	PL 300/13/...	
		132 M	7,5	48 Nm	SC 110/16	95 Nm		
		160 M	11	70 Nm	SC 135/20	145 Nm		
	A2VK-28	160 M	11	70 Nm	SC 135/20	145 Nm	PL 350/7/...	
		160 L	15	96 Nm	SD 135/20	200 Nm		
	A2VK-55	180 M	180 M	18,5	118 Nm	SD 135/20	200 Nm	PL 350/7/...
			160 L	15	96 Nm	SC 165/24	210 Nm	
		180 M	18,5	118 Nm	SC 165/24	210 Nm		
		180 L	22	144 Nm	SD 165/24	280 Nm		
		200 L	30	196 Nm	SE 165/24	280 Nm		
A2VK-107	225 S/M	37/45	240/292 Nm	SE 165/24	370 Nm	PL450/3/...		
		225 S/M	37/45	240/292 Nm	SE 165/24	370 Nm	PL400/5/...	
ROTARY POWER C-Range	C 01	100L	2,2	14 Nm	SB 75/10	24 Nm	PK 250/13/...	
	C 04	132 M	7,5	48 Nm	SC 110/16	95 Nm	PL300/13/...	
	C 07	132 S	5,5	35 Nm	SB 110/16	60 Nm	PL300/13/...	
		132 M	7,5	48 Nm	SC 110/16	95 Nm	PL300/13/...	
	C20	160 L	15	96 Nm	SD 135/20	200 Nm	PL 350/7/...	
		180 M	18,5	118 Nm	SD 135/20	200 Nm	PL 350/7/...	

# MINEX®-S Magnetic couplings

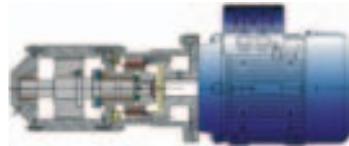
## Other types

	
<p><b>Disk coupling</b> With this type the magnets are arranged opposite to each other in axial direction. This type is beneficial if there is only little axial mounting space and a flat separating wall between the rotors is requested.</p>	<p><b>Hysteresis coupling MINEX®-H</b> Different from the MINEX®-S magnetic coupling this type switches to slipping operation once the maximum transmittable torque has been achieved, while it continues to transmit <math>T_{max}</math> as a holding torque. Applications: roll conveyors, winder drives, etc.</p>
	
<p><b>MINEX®-S completely made of stainless steel</b> If requested, KTR supplies MINEX®-S completely made of stainless steel. Die Magnete des Außenrotors sind dann in gleicher Weise verkapselt wie beim Innenrotor. Anwendungen: Offshore-Bereich, Marine etc.</p>	<p><b>MINEX®-S Custom Design</b> KTR is able to supply also customer specific design solutions including drive shaft and slide bearings upon request.</p>

Use of MINEX®-S on a small centrifugal pump



MINEX®-S for sealing homogenizers for heavy oil processing in marine operation



Retrofitting of a gear pump with MINEX® SA 75/10, Bellhousing PK 200/30, foot flange and damping rod



MINEX®-S for sealing of autoclaves (T.B.M. / STERICHEM) in laboratories and hospitals



### Technical data for coupling selection/selection of components

Motor type	_____	Pump type	_____
Driving power	_____ kW	Speed	_____ 1/min
Pressure	_____ bar	Temperature	_____ °C
Viscosity of medium	_____ mm <sup>2</sup> /s	Max. perm. dimensions	_____ ØD x L <sub>total</sub>